## AMG®.

## Installation And Service Manual



## FOUR-POST PARKING LIFT

Model: A435-P

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## I. PRODUCT FEATURES AND SPECIFICATIONS

## 4-POST MODEL A435-P FEATURES

- Single point manual safety release.
- Four mechanical locking devices, each equipped with both primary and secondly safety locks.
- Powerside column can be installed at both side, front or rear.
- Non-skid diamond platforms and adjustable safety lock ladders.
- Optional kits: Sliding jack with hand pump, caster kits, Jack tray, Plastic oil tray.


Fig. 1
MODEL A435-P SPECIFICATIONS

| Model | Lifting <br> Capacity | Lifting <br> Height | Lifting <br> Time | Overall <br> Length (Inc. <br> Ramps) | Overall Width | Width <br> Between <br> Columns | Gross <br> Weight | Motor |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| A435-P | $3.5 T$ | 1864 mm | $83 \mathrm{~S} /$ | 5257 mm | 2784 mm | 2438 mm | 820 kg | $110 \mathrm{~V}:$ <br> $\left(733 / 8^{\prime \prime}\right)$ |
| $40 \mathrm{SP} / 220 \mathrm{~V}:$ |  |  |  |  |  |  |  |  |
| $\left(207^{\prime \prime}\right)$ | $\left(1091 / 2^{\prime \prime}\right)$ | $\left(96^{\prime \prime}\right)$ | 8.0 HP |  |  |  |  |  |

## II. INSTALLATION REQUIREMENT

A.tools required
$\checkmark$ Tape Measure (7.5m )


$\checkmark$ Level Bar

$\checkmark$ English Spanner (12")

$\checkmark$ Wrench set: $\left(12^{\#}, ~ 13^{\#}, ~ 14^{\#}, ~ 15^{\#}, ~ 17^{\#}, ~ 19^{\#}\right.$ $24^{\#}, ~ 30^{\#}$ )


Socket Head Wrench: ( $3^{\#}, ~ 5^{\#}, ~ 6^{\#}, ~ 8^{\#}$ )


Fig. 2

## B. SPECIFICATIONS OF CONCRETE (See Fig. 3)

 Specifications of concrete must be adhered to the specification as following.Failure to do so may result in lift and/or vehicle falling.

1. Concrete must be thickness 100 mm minimum and without reinforcing steel bars, and must be dried completely before the installation.
2. Concrete must be in good condition and must be of test strength 3,000psi ( $210 \mathrm{~kg} / \mathrm{cm}^{2}$ ) minimum.
3. Floors must be level and no cracks.


## C. POWER SUPPLY

Fig. 3
The electrical source must be 2.2 KW minimum. The source cable size must be $2.5 \mathrm{~mm}^{2}$ and in good condition of contacting with floor.

## III. STEPS OF INSTALLATION

## A. Check the parts before assembly

1. Packaged lift and Hydraulic Power Unit (See Fig. 4).

2. Open the outer packing carefully, check the parts according to the shipment list. (See Fig. 5).


Fig. 5
3. Take off the drive-in ramps and columns (See Fig.6).

4. Loosen the screws of the upper package stand, take off the offside platform, take out the parts inside the powerside platform, then remove the package stand.
5. Move aside the parts and check the parts according to the shipment parts list
(See Fig. 7).


Fig. 7
6. Open the carton of parts and check the parts according to the parts box list (See Fig. 8).


Fig. 8
7. Check the parts of the parts bag according to the parts bag list (See Fig. 9).


Fig. 9

B. Use a carpenter's chalk line to establish installation layout as per Table 1 Make sure the size is right and base is flat (see Fig. 10).

Note: Reserve appropriate space in front and behind the installation site.


| MODEL | A | B | C |
| :---: | :---: | :---: | :---: |
| A435-P | 4400 mm | 2784 mm | 5207 mm |
|  | $1731 / 4^{\prime \prime}$ | $1095 / 8^{\prime \prime}$ | $205^{\prime \prime}$ |

## C. Install cross beams (See Fig.11, Fig.12).

Note: Pay attention that the cross beam's slot should be positioned towards inward and the safety locks connecting assy. should be adjacent to the power unit column.


The powerside column need to be installed according to the installed position of the

Fig. 11


Fig. 12


## D. Install the Safety Ladders.

1. Take off the pulley safety cover and unscrew the four upper nuts of the safety ladders, and adjust the four lower nuts so they are at the same position. Then insert the safety ladder (See Fig. 13).


Unscrew the upper nut of the safety ladders

Pulley safety cover


Take off the pulley safety cover


Fig. 13
2. Install Safety Ladders (See Fig. 14)


## E. Raise the cross beams at the same height and lock them on the safety ladders

 (See Fig. 15).The safety device on the cross beam should be engaged in the safety ladders at the same height.


The lifting cross beam height should be fitted for installing the platform and its parts .
1 m height is recommended.

Fig. 15

## F. Install power side platform.

1. Raise the powerside platform above the cross beam by a forklift or crane. Then move the cross beam outwards until the pulleys of both platforms can be rested into the cross beams' slots ( see Fig. 16 ). Tighten the Powerside Platform to the Cross beams by using bolts.

Offset the cross beam lean outward when putting the powerside platform on the cross beams


Fig. 16

Illustration for front pulley in powerside platform
2. Install the tire stop plate and connecting bolts: Tighten the platform and the cross beam B with bolts. Tighten the tire stop plate, platform and cross beam $\mathbf{A}$ with bolt. Note: Install the tire stop plate on the drive- in position. And the bolts for connecting with tire stop plate is longer, pay attention when choosing the bolts. (See Fig.17)
Instruction : 1) This lift is designed to be driven in at any position according to the space. Below is the instruction for the drive -in position on cross beam B. If it is chosen to be driven in from cross beam A, install the tire stop plate to the other side only.
2) Powerside column can be installed at any position accordingly. But the power unit must always be installed adjacent to the safety lock release handle. Pay attention to direction when installed the safety lock release handle, power unit and hydraulic system.


## G. Install the offside platform and limit slide block, and platform strengthen bolts. Check the verticality of columns with level bar and adjust with shims. (See Fig. 18)



Fig. 18

## H. Illustration for cable installation

1. Route the cable from the powerside platform via the pulleys according to the number below and then connect them to the columns.

## (See Fig. 19)



| NO. | (1) | (2) | (3) | (4) |
| :--- | :---: | :---: | :---: | :---: |
| Cable | 2940 mm | 8535 mm <br> $\left(336^{\prime \prime}\right)$ | 4350 mm <br> $\left(1711 / 4^{\prime \prime}\right)$ | 7120 mm <br> $\left(280^{\prime \prime}\right)$ |



Fig. 19
2. The cable goes through the cross beam to column top plates and tightened with cable nuts (See Fig. 20)

3. Illustration for cables under platform . (See Fig. 21)


Fig. 21

## I. Install release handle assy. (See Fig. 22)

Noted: Power unit must be installed near the safety release handle.


Safety lock rotated device assy.

Safety lock


Pass through the connecting bar from the safety lock rotated device


Install extend lock release handle and plastic ball

Safety lock connecting assy.


View B
According to the above diagram, fix safety lock connecting bar and safety lock connecting assy. by M8*35 bolts and washers on cross beam $B$.

## J. Install power unit and connecting tube (See Fig. 23).

Noted: Power unit must be installed near the safety release handle.

1. Install Power unit on the cross beam $\mathbf{A}$

Drive- in

Fig. 23


Fix the connecting tube and the connecting bar for safety device by M8*25 socket bolts

## 2.Install Power unit on the cross beam B (See Fig. 24).

Fig. 24


Fix the connecting tube and the connecting bar for safety device by M8*25 socket bolts

## K. Install Hydraulic System

1. For power unit attached to the powerside column for cross beam A (See Fig. 25)

Note: Oil hoses connected to oil cylinder must be passed above the cable and oil inlet port should be inclined upwards to avoid the oil hose scratched by cable.

2. For power unit attached to the column for cross beam B
(See Fig. 26).
Note: The oil return hose can be cut accordingly when installation.


## L. Install the control box and limit switch(See. Fig.27)



Note: When the cross beam goes to highest place, the cross beam slide block touched the high limit switch drive bar and the lift stop rising.

Fig. 27 When the cross beam lower to 520 mm from ground, the cross beam slide block touched the low limit switch drive bar and the lift stop lowering.
1.Wire connecting for high limit switch


2, Wire connecting for low limit switch wire


## M. Install electrical system

1. Connecting wire with control box. (See. Fig.28)

Note: 1) Specification of wire of limit switch and Air solenoid valve is $2 * 1^{2}$.
Specification of power source wire and motor wire : 4*2.5 ${ }^{2}$.
2) Using white bobbin to wind around wire.
3) Fix the cable of limit switch on the column with retainer, tie the wire with protective hose by the cable ties.


Fig. 28
2. Adjusting the current rating of thermal relay in control box according to the different configurations of hydraulic power unit. In general, the electric current of thermal relay should equal or larger than that of motor. The following table shows rated current regulation of thermal relay in case of different hydraulic power unit.

| Hydraulic power unit | 1.5 HP <br> Single phase | 2.0 HP <br> 3 phase |
| :---: | :---: | :---: |
| Rated current of <br> thermal relay | 18 A | 12 A |



Fig. 29
3. 380V Wire connection and circuit diagram
3.1 Wire connection diagram in the control box (See Fig. 30)


Fig. 30
3.2 Wire connection diagram of Three phase hydraulic motor (See Fig. 31).

Motor wire (M1, M2, M3) are connected to the three wires in the motor.
Turn on the power, push button "UP", if motor run but lift do not work, pls. change the wire M1 and M2 connection.


Fig. 31
3.3, 380V Circuit diagram (See Fig. 32)


Fig. 32
380V Circuit component

| Item | Name | Code | Specification | Item | Name | Code | Specification |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | Power switch | QS | 380 V AC | 8 | Lowering alarm button | K | duplex |
| 2 | Fuse | $\mathrm{FU}_{1}$ | 25A | 9 | Motor | M | 3 phase |
| 3 | Fuse | $\mathrm{FU}_{2}$ | 3A | 10 | Transformer | TC | 24 V AC |
| 4 | AC contactor | KM | 24 V AC | 11 | Limit switch | SQ (1~2) | 10A |
| 5 | Solenoid valve | Y | 24 V AC | 12 | Thermal relay | FR | 12A~18A |
| 6 | Push button | UP | Single | 13 | Buzzer | H | 24 V AC |
| 7 | Push button | Down | Single | 14 | Power indictor | R | 24 V |

4, 220V Wire connection and circuit diagram
4.1 Wire connection diagram in the control box (See Fig. 33)


Fig. 33
4.2 Wire connection of single phase hydraulic power unit( See fig.34)

Motor wire (M1, M2) separately connected to two terminals in the control box.


Fig. 34

### 4.3 220V Circuit diagram (See Fig. 35)



Fig. 35

220V Circuit component

| Item | Name | Code | Specification | Item | Name | Code | Specification |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | Power switch | QS | 380 V AC | 8 | Lowering alarm button | K | duplex |
| 2 | Fuse | $\mathrm{FU}_{1}$ | 25A | 9 | Motor | M | Single phase |
| 3 | Fuse | $\mathrm{FU}_{2}$ | 3A | 10 | Transformer | TC | 24 V AC |
| 4 | AC contactor | KM | 24 V AC | 11 | Limit switch | $\begin{gathered} \hline \mathrm{SQ}_{1} \\ \mathrm{SQ}_{2} \\ \hline \end{gathered}$ | 10A |
| 5 | Solenoid valve | Y | 24 V AC | 12 | Thermal relay | FR | 12A~18A |
| 6 | Push button | UP | Single | 13 | Alarm | H | 24 V AC |
| 7 | Push button | Down | Single | 14 | Power indictor | R | 24 V |

## N. Install spring and safety cover of cross beam (See Fig. 36).



Fig. 36
O. Install drive-in ramp, optional jack tray and optional plastic oil pans (See Fig. 37).According to the below diagram screw the M16*30 bolts, then attach the drive-in ramp.


## P. Install Rear wheel stop plates (See Fig. 38)

After driving the vehicle on the lift, take off the drive-in ramp, install rear wheel stop plates to the drive-in ramp position.


Fig. 38

## Q. For optional kits installation.

1. Install optional caster kits or jack (See Fig. 39)
2. Install optional motor fixing bracket (See Fig. 40, Fig 41)


Motor fixing bracket on the side of cross beam $\mathbf{A}$

Fig. 40


Motor fixing bracket on the side of cross beam $\mathbf{B}$

Fig. 41

## R. Fix the anchor bolts

1. 2. Prepare the anchor bolts (See Fig. 42)

Spring


Fig. 42
1.2 Adjust the column with the leveling bar and leveling pad, drill the anchor hole and install the anchor bolts. Tap the anchor bolts into the anchor hole with a hammer and tighten the bolts.( See Fig.43)


Fig. 43

## IV. EXPLODED VIEW

Model: A435-P


Fig. 44

## CROSS BEAM



Fig. 45

## Control box



Fig. 46

## CYLINDERS



## SPX ELECTRIC POWER UNIT 220V/50HZ, single phase (Fig. 48)



Fig. 48

## PEAK ELECTRIC POWER UNIT (Fig. 49,50)



## Illustration of hydraulic valve for SPX \& PEAK hydraulic power unit

a. SPX Electric power unit, 220V/50HZ, Single phase (See Fig. 51)

Capacitor $\longrightarrow$


Fig. 51
b. PEAK electric power unit, 220V/50HZ, 1 phase (See Fig. 52)

C. PEAK electric power unit, 380V/50HZ, 3 phase (See Fig. 53)


## V. TEST RUN

1. Fill the reservoir with approximately 12L Hydraulic Oil (Note: In consideration of Power Unit's durability, please use Hydraulic Oil 46\#);
2. Press button UP $\uparrow$ till the cables are strained. Check the cables and confirm they are in the proper pulley position. Make sure the cables are not across.
3. Press button Down1 , the cross beam will be locked to the safety ladders ; and then adjust the platforms to be level by adjusting the nuts of safety Ladder. Tighten the nuts above and under the safety ladder top plate after leveling.
4. Adjust the cable fitting hex nuts to make platforms and four safety locks work synchronously. You need to run the lift up and down for several times, meanwhile do the synchronous adjustment till the four safety devices can lock and release at the same time.
5. Adjust the clearance between the column and the slide block of cross-beam, Do not tighten the bolts of the slide block, let the sliding block can be turned smoothly after installing the bolts.
6. After finishing the above adjustment, test running the lift with load. Run the lift with platforms in low position first, make sure the platforms can rise and lower synchronously and the safety device can lock and release synchronously. And then test run the lift to the top completely. If there are anything improper, repeat the above adjustment.

## Circuit Diagram of Hydraulic System



Fig. 54

## VI. OPERATION INSTRUCTIONS

## A. To lift vehicle

1, Keep work area clean around and near the lift;
2, Drive vehicle to the Platform and put on the brake;
3. Take off the drive-in ramp and install rear wheel stop plates to the drive-in ramp position.

4, Turn on the power source switch, press button UP4 and rise the lift to the working position.
Note: when the lift is rising make sure the vehicle is steady.
5, Press button Down, lock the lift on the safety ladder and make sure the lift is locked on the same position on the ladder before start to work.

## B. To lower vehicle

1. Be sure the clearance of around and under the lift, only leaving operator in lift area;
2. Press button UP $\uparrow$, and rise the lift for 3-5 seconds, then pull down the safety release handle, make sure the safety device released, and then keep pressing the safety release handle by one hand and press button Down by another hand, the lift will fall down slowly. The lift will be stopped automatically when coming down to about 400 mm to ground. Check around and make sure it is safety and no any obstacle under the lift, then push both DOWN and Lowering alarm button $\mathbf{K}$ (the one on the side) at the same time, the lift would be lowered with the tone alarm;
3. After the lift lower to the lowest position, take off the rear stop plate, install the drive-in ramp and drive away the vehicle.
4. Turn off the power source.


Fig. 55

## VII. MAINTENANCE

## Monthly:

1. Lubricate cable with lubricant;
2. Inspect if there is crack for all the cables;
3. Make a visual inspection if abrasion and leakage for all the hydraulic hose/lines;
4. Lubricate the pulley and safety device with gear oil.

## Every six months:

5. Make a visual inspection for all the possible abrasion, interference and damage for the moving part;
6. Inspect and adjust the tension for cable accordingly to make sure the lift is level;
7. Inspect if the column is plumb to ground.

## VIII. TROUBLE SHOOTING

| TROUBLE | CAUSE | REMEDY |
| :---: | :---: | :---: |
| Motor does not run | 1. Button does not work <br> 2. Wiring connections are not in good condition <br> 3. Motor burned out <br> 4. AC contactor burned out | 1.Replace button <br> 2.Repair all wiring connections <br> 3.Repair or replace motor <br> 4.Replace AC contactor |
| Motor runs but the lift is not raised | 1. Motor runs in reverse rotation <br> 2. Release valve in damage <br> 3. Gear pump in damage <br> 4. Relief valve or check valve in damage <br> 5.Low oil level | 1.Reverse two power wire <br> 2.Repair or replace <br> 3.Repair or replace <br> 4.Repair or replace <br> 5.Fill tank |
| Lift does not stay up | 1. Release valve out of work <br> 2 Relief valve or check valve leakage. <br> 3.Cylinder or fittings leaks | Repair or replace |
| Lift raises <br> too slow | 1. Oil line is jammed <br> 2. Motor running on low voltage <br> 3. Oil mixed with Air <br> 4.Pump leaks <br> 5.Overload lifting | 1. Clean the oil line <br> 2.Check electrical system <br> 3. Fill tank <br> 4. Repair or replace pump <br> 5.Check load |
| Lift cannot lower | 1. Safety device are not in activated <br> 2. Release valve damaged | 1. Operate again <br> 2. Repair or replace |

## IX. PARTS LIST FOR MODEL A435-P

| Item | Part\# | Description | QTY. | Note |
| :---: | :---: | :---: | :---: | :---: |
| 1 | 410110 | Powerside Column | 1 |  |
| 2 | 410002 | Offside Column | 3 |  |
| 3 | 410003 | Cross Beam A | 1 |  |
| 4 | 410004 | Offside Platform | 1 |  |
| 5 | 410005 | Powerside Platform | 1 |  |
| 6 | 410006 | Cross Beam B | 1 |  |
| 7 | 410007 | Drive-in ramp | 2 |  |
| 8 | 209043 | Hex Bolt | 4 |  |
| 9 | 209033 | Washer | 28 |  |
| 10 | 209005 | Self locking Nut | 26 |  |
| 11 | 410008 | Cylinder fixed ring | 1 |  |
| 12 | 410009 | Cylinder | 1 |  |
| 13 | 410011 | Cylinder connecting plate | 1 |  |
| 14 | 410012 | Hex Nut | 1 |  |
| 15 | 201005 | Split Pin | 1 |  |
| 200 | 420019 | Electro power unit | 1 |  |
| 17 | 420175A | Hex nut | 16 |  |
| 18 | 410022 | Safety ladder | 4 |  |
| 19 | 420022A | Pulley pin assy. | 2 |  |
| 19A | 410106 | Cushion cover | 1 |  |
| 20 | 420023A | Washer | 13 |  |
| 21 | 420024B | Pulley | 10 |  |
| 22 | 209034 | Lock washer | 10 |  |
| 23 | 420144 | Washer | 2 |  |
| 24 | 410013 | Hex Bolt | 8 |  |
| 25 | 420137 | Lock washer | 8 |  |
| 26 | 420029 | Washer | 8 |  |
| 27 | 410014 | Hex Bolt | 4 |  |
| 28 | 410015 | Tire stop plate | 2 |  |
| 29 | 206006 | Washer | 12 |  |
| 30 | 420026 | Lock washer | 8 |  |
| 31 | 410105 | Hex Bolt | 8 |  |
| 32 | 410016A | Plastic block | 16 |  |
| 33 | 410017 | Socket bolt | 16 |  |
| 34 | $\begin{gathered} \hline 620065 / \\ 201090 \\ \hline \end{gathered}$ | Shim | 20/20 |  |
| 35 | 410019 | Cable 1 | 1 |  |
| 36 | 410020 | Cable 2 | 1 |  |
| 37 | 410018 | Cable 3 | 1 |  |
| 38 | 410021 | Cable 4 | 1 |  |
| 39 | 420020B | Hex Bolt | 4 |  |
| 40 | 410023 | Connecting bar for safety device | 2 |  |
| 41 | 410024 | Connecting tube | 1 |  |


| Item | Part\# | Description | QTY. | Note |
| :---: | :---: | :---: | :---: | :---: |
| 42 | 209032 | Socket bolt | 4 |  |
| 43 | 217005 | Plastic ball | 1 |  |
| 43A | 209056 | Self locking Nut | 1 |  |
| 44 | 410025 | Socket bolt | 4 |  |
| 45 | 410026 | Safety release handle | 1 |  |
| 45A | 410100 | Extension lock release handle assy | 1 |  |
| 46 | 209004 | Rubber ring | 4 |  |
| 47 | 209003 | Hex Bolt | 8 |  |
| 48 | 420166 | $90^{\circ}$ Fitting | 1 |  |
| 49 | 420119 | Straight Fitting for cylinder | 1 |  |
| 49A | 410135 | Limit block | 1 |  |
| 50 | 410027 | Oil hose | 1 |  |
| 51 | 420120 | Extend straight fitting with nut | 1 |  |
| 52 | 207026 | Oil hose | 1 |  |
| 53 | 209060 | $90^{\circ}$ Fitting for power unit | 1 |  |
| 54 | 420095 | Straight fitting | 1 |  |
| 55 | 410028 | Oil return hose | 1 |  |
| 56 | 410036 | Protective hose | 1 |  |
| 57 | 209145A | Cup head bolt with washer | 8 |  |
| 58 | 410029 | Plastic cover for cross beam | 4 |  |
| 59 | 410030 | Spring | 4 |  |
| 60 | 420033 | Spring | 4 |  |
| 61 | 209059 | Anchor bolt | 8 |  |
| 62 | 410503 | Parts box | 1 |  |
| 63 | 410094 | Rear wheel stop plate | 2 |  |
| 64 | 206011 | Cup Head Bolt | 12 |  |
| 65 | 420010A | Fixing Plate For Limit Switch | 2 |  |
| 66 | 206013 | Limit Switch | 2 |  |
| 67 | 410114 | Control box | 1 |  |
| 68 | 420045 | Washer | 2 |  |
| 69 | 209145 | Cup head bolt | 2 |  |
| 70 | 410108 | Limit switch cable | 2 |  |
| 71 | 420168 | White strap | 1 |  |
| 72 | 217135 | Motor wire | 1 |  |
| 73 | 410107 | Solenoid valve wire | 1 |  |

## Optional kits

| 74 | 410040 | Jack tray | 1 |  |
| :---: | :---: | :--- | :--- | :--- |
| 75 | 410039 | Plastic oil tray | 4 |  |
| 76 | 40801 | Caster kits | 4 |  |
| 77 | 410041 | Sliding jack | 1 |  |
| 78 | 40802 | Motor fixing bracket | 1 |  |

## Parts for optional caster kits

| $76-1$ | $410042 A$ | Support bracket | 4 |  |
| :---: | :---: | :--- | :---: | :---: |
| $76-2$ | 209125 | Hex bolt | 16 |  |
| $76-3$ | 209039 | Lock washer | 16 |  |
| $76-4$ | 209022 | Washer | 16 |  |
| $76-5$ | 209021 | Hex nut | 16 |  |
| $76-6$ | 410035 | Plastic wheel | 4 |  |
| $76-7$ | 410034 | Connecting pin | 4 |  |
| $76-8$ | 209012 | Hair Pin | 8 |  |

## Parts For Cross Beam

| 3-1 | 206024 | Hex bolt | 4 |  |
| :---: | :---: | :---: | :---: | :---: |
| 3-2 | 206032 | Snap ring | 2 |  |
| 3-2A | 217020 | Bronze bush | 2 |  |
| 3-3 | 410099 | Spring | 2 |  |
| 3-4 | 410031 | Connecting bar for safety lock | 2 |  |
| 3-5 | 206023 | Self locking Nut | 4 |  |
| 3-6 | 410032 | Safety locks connecting assy. | 2 |  |
| 3-7 | 410033 | Connecting bar assy. for safety lock | 2 |  |
| 3-8 | 420041A | Pulley Pin | 4 |  |
| 3-9 | 420132A | Pulley Bush | 10 |  |
| 3-10 | 420040A | Pulley pin sleeve | 4 |  |
| 3-11 | 209010 | Snap ring | 4 |  |
| 3-12 | 420035 | Tension pulley | 4 |  |
| 3-13 | 420174 | Spacer | 4 |  |
| 3-14 | 420171 | Pin | 12 |  |
| 3-15 | 420175 | Slack-cable safety lock (Left \& Right) | 2/ea. |  |
| 3-16 | 420172 | Pin Bush For Slack-cable safety lock | 8 |  |
| 3-17 | 206019 | Snap ring | 24 |  |
| 3-18 | 420037 | Snap ring | 16 |  |
| 3-19 | 420038 | Pin | 8 |  |
| 3-20 | 420138 | Socket Bolt | 8 |  |
| 3-21 | 209149 | Lock washer | 8 |  |
| 3-22 | 420045 | Washer | 8 |  |
| 3-23 | 420044 | Stop block | 4 |  |

## Parts For Cylinder

| 12-1 | 410080 | Dust Ring | 1 |  |
| :---: | :---: | :---: | :---: | :---: |
| 12-2 | 410104 | Y- Ring | 1 |  |
| 12-3 | 410044 | Head Cap | 1 |  |
| 12-4 | 410045 | O-Ring | 1 |  |
| 12-5 | 410046 | Bore Weldment | 1 |  |
| 12-6 | 410047 | Piston Rod | 1 |  |
| 12-7 | 410049 | Pin | 1 |  |
| 12-8 | 520052 | Support Ring | 1 |  |
| 12-9 | 201030 | Y- Ring | 1 |  |
| 12-10 | 410048 | Piston | 1 |  |
| Parts For Control box |  |  |  |  |
| 67-1 | 420069A | Cover Of Control Box | 1 |  |
| 67-2 | 201094 | Power Indictor | 1 |  |
| 67-3 | 420070 | Button UP | 1 |  |
| 67-4 | 420070 | Button Down | 1 |  |
| 67-5 | 420139 | Screw | 4 |  |
| 67-6 | 420074 | Power Switch (QSI) | 1 |  |
| 67-7 | 420085 | Fuse Cap | 3 |  |
| 67-8 | 420086 | Fuse (FU1) | 3 |  |
| 67-9 | 420087 | Fuse Base | 3 |  |
| 67-10 | 620082 | Terminal Group | 1 |  |
| 67-11 | 420133A | Panel for Installing Element | 1 |  |
| 67-12 | 420073 | Cup Head Bolt | 4 |  |
| 67-13 | 420140 | Thermal Relay (FR) | 1 |  |
| 67-14 | 420134 | Transformer (TC) | 1 |  |
| 67-15 | 420084A | 24V AC Contactor (KM) | 1 |  |
| 67-16 | 420143 | Buzzer | 1 |  |
| 67-17 | 420088 | Fitting For White Wire Cable | 4 |  |
| 67-18 | 420142 | Lowering alarm button K | 1 |  |

## Parts For SPX Electric Power Unit, 220V/50Hz/1 phase

| $200-1$ | 81400185 | Motor | 1 |  |
| :--- | :--- | :--- | :--- | :--- |
| $200-2$ | 81400063 | Motor Connecting Shaft | 1 |  |
| $200-3$ | 81400186 | Valve Body | 1 |  |
| $200-4$ | 81400160 | Relief Valve | 4 |  |
| $200-5$ | 81400161 | Lock Washer | 4 |  |
| $200-6$ | 81400162 | Socket Bolt | 1 |  |
| $200-7$ | 81400121 | Inlet Pipe | 1 |  |
| $200-8$ | 81400163 | O-ring | 1 |  |
| $200-9$ | 81400164 | Filter | 4 |  |
| $200-10$ | 81400165 | Hex Bolt | 1 |  |
| $200-11$ | 81400093 | Reservoir | 2 |  |
| $200-12$ | 81400166 | Cross Bolt | 1 |  |
| $200-13$ | 81400167 | Cover for Capacitor | 1 |  |
| $200-14$ | 81400029 | Capacitor | 1 |  |
| $200-15$ | 81400168 | Rubber Gasket | 1 |  |
| $200-16$ | 81400169 | Hex Bolt | 1 |  |
| $200-17$ | 81400062 | Cover of Motor Terminal Box | 1 |  |
| $200-18$ | 81400187 | Hydraulic Solenoid Valve Nut | 1 |  |
| $200-19$ | 81400188 | Hydraulic Solenoid Valve Coil | 1 |  |
| $200-20$ | 81400056 | Hydraulic Solenoid Valve Body | 1 |  |
| $200-21$ | 81400189 | Release Adjusting Bar | 1 |  |
| $200-22$ | 81400043 | Check Valve | 1 |  |
| $200-23$ | 81400123 | Gear Pump | 1 |  |
| $200-24$ | 81400122 | Oil Return Pipe | 1 |  |
| $200-25$ | 81400172 | Filler Cap | 1 |  |


| Parts For PEAK Electric Power Unit, 220V/50Hz/1 phase |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: |
| 200A-1 | 81400190 | Motor | 1 |  |
| 200A-2 | 81400127 | Motor Connecting Shaft | 1 |  |
| 200A-3 | 81400198 | Valve Body | 1 |  |
| 200A-4 | 81400106 | Relief Valve | 1 |  |
| 200A-5 | 81400107 | Throttle Valve | 1 |  |
| 200A-6 | 209149 | Lock Washer | 4 |  |
| 200A-7 | 81400148 | Socket Bolt | 4 |  |
| 200A-8 | 81400134 | Inlet Pipe | 1 |  |
| 200A-9 | 81400144 | O-ring | 1 |  |
| 200A-10 | 81400150 | Filter | 1 |  |
| 200A-11 | 81400145 | Socket Bolt | 4 |  |
| 200A-12 | 81400024 | Reservoir | 1 |  |
| 200A-13 | 420148 | Cup Head Bolt | 4 |  |
| 200A-14 | 81400066 | Cover for Capacitor | 2 |  |
| 200A-15 | 81400130 | Start Capacitor | 1 |  |
| 200A-15A | 81400088 | Run Capacitor | 1 |  |
| 200A-16 | 81400180 | Rubber Gasket | 2 |  |
| 200A-17 | 420148 | Cup head Bolt with washer | 2 |  |
| 200A-18 | 81400050 | Cover of Motor Terminal Box | 1 |  |
| 200A-19 | 81400192 | Check Valve | 1 |  |
| 200A-20 | 81400193 | Hydraulic Solenoid Valve Nut | 1 |  |
| 200A-21 | 81400194 | Hydraulic Solenoid Valve Coil | 1 |  |
| 200A-22 | 81400195 | Hydraulic Solenoid Valve Body | 1 |  |
| 200A-23 | 81400196 | Release Adjusting Bar | 1 |  |
| 200A-24 | 81400041 | Gear Pump | 1 |  |
| 200A-25 | 81400084 | Oil Return Pipe | 1 |  |
| 200A-26 | 81400113 | Filler Cap | 1 |  |


| Parts For PEAK Manual Power Unit 380V/50Hz/3 phase |  |  |  |  |  |
| :---: | :---: | :--- | :--- | :--- | :---: |
| 200B-1 | 81400197 | Motor | 1 |  |  |
| 200B-2 | 81400127 | Motor Connecting Shaft | 1 |  |  |
| 200B-3 | 81400198 | Valve Body | 1 |  |  |
| 200B-4 | 81400106 | Relief Valve | 1 |  |  |
| 200B-5 | 81400107 | Throttle Valve | 1 |  |  |
| 200B-6 | 209149 | Lock Washer | 4 |  |  |
| 200B-7 | 81400148 | Socket Bolt | 4 |  |  |
| 200B-8 | 81400134 | Inlet Pipe | 1 |  |  |
| 200B-9 | 81400144 | O-ring | 1 |  |  |
| 200B-10 | 81400150 | Filter | 1 |  |  |
| 200B-11 | 81400145 | Socket Bolt | 4 |  |  |
| 200B-12 | 81400024 | Reservoir | 1 |  |  |
| 200B-13 | 420148 | Cup head Bolt with washer | 2 |  |  |
| 200B-14 | 81400050 | Cover of Motor Terminal Box | 1 |  |  |
| 200B-15 | 81400192 | Check Valve | 1 |  |  |
| 200B-16 | 81400193 | Hydraulic Solenoid Valve Nut | 1 |  |  |
| 200B-17 | 81400194 | Hydraulic Solenoid Valve Coil | 1 |  |  |
| 200B-18 | 81400195 | Hydraulic Solenoid Valve Body | 1 |  |  |
| $200 B-19$ | 81400196 | Release Adjusting Bar | 1 |  |  |
| $200 B-20$ | 81400041 | Gear Pump | 1 |  |  |
| 200B-21 | 81400084 | Oil Return Pipe | 1 |  |  |
| 200B-22 | 81400113 | Filler Cap | 1 |  |  |
|  |  | 1 | 1 |  |  |

## PEAK CORPORATION

A2-A3 Xingui Industrial Area, Yanbu, Nanhai District, Foshan(528247), China
Tel: 86-757-81102815 81102805
Fax: 86-757-81102809
Email: peak@peaklift.cn http://www.peaklift.cn

